

**GLYCEROL BIOCONVERSION FOR
3-HYDROXYPROPIONIC ACID PRODUCTION
THROUGH AN INTEGRATED PROCESS
INCLUDING IN SITU PRODUCT RECOVERY**

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Grégoire Burgé, Claire Saulou-Berion, Marwen Moussa, Florent Allais, Henry-Eric Spinnler, et al.. GLYCEROL BIOCONVERSION FOR 3-HYDROXYPROPIONIC ACID PRODUCTION THROUGH AN INTEGRATED PROCESS INCLUDING IN SITU PRODUCT RECOVERY: Topic : / Biochemical Engineering / ECAB3 / Bioproducts (or bio-based products). Chemical Engineering and Biochemical Engineering for a new sustainable process industry in Europe - ECAB3, Sep 2015, Nice, France. ISBN : 978-2-910239-82-4, pp.74-75, 2015, Chemical Engineering and Biochemical Engineering for a new sustainable process industry in Europe - Abstract book. <hal-01564472>

HAL Id: hal-01564472

<https://hal-agroparistech.archives-ouvertes.fr/hal-01564472>

Submitted on 18 Jul 2017

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Abstract Submission

Submission-381

Topic : / Biochemical Engineering / ECAB3 / Bioproducts (or bio-based products)

GLYCEROL BIOCONVERSION FOR 3-HYDROXYPROPIONIC ACID PRODUCTION THROUGH AN INTEGRATED PROCESS INCLUDING IN SITU PRODUCT RECOVERY

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Submit your abstract below (400 words): Within the framework of the development of the bioeconomy, there is an increasing drive towards the production of chemicals from renewable biomass resources. In this respect, interest in the sustainable production of biobased building blocks, such as the bifunctional carboxylic acid 3-hydroxypropionic acid (3-HP), is growing. The development of a biotechnological process to convert glycerol (by-product of biodiesel industries) into the platform chemical 3-HP is a key issue. Among its various applications, the 3-HP can be used for the synthesis of biobased polymers and acrylic acid¹.

Lactobacillus reuteri is known as a natural producer of 3-HP from glycerol although at low yield and productivity, due to the inhibitory effects of the product and of its metabolic intermediate 3-hydroxypropionaldehyde, as well as the formation of 1,3-propanediol as co-product².

The first aim was to improve the performance of 3-HP production by regulating operating parameters as pH (free or controlled at 6, 5, 4 or 3), stirring (100 or 250 rpm) and bacterial concentration. The pH control allowed maintaining the cell physiological state compared to a free-pH bioconversion as evaluated by flow cytometry. In fact, the *L. reuteri* viability (esterase activity assimilated to enzymatic activity) was assessed by cell staining with the fluorescent probe cFDA (carboxyfluorescein diacetate) and the bacterial membrane integrity was checked using PI (propidium iodide). No 3-HP production was observed at pH 3. Between pH 6 and 4, the production remained low probably due to inhibition phenomena, with only slight differences between the three conditions. We proposed to perform a controlled glycerol fed-batch to avoid 3-HPA accumulation.

Moreover, original results about the 3-HP inhibition mechanisms were obtained thanks to flow cytometry analyses and Fourier-Transform InfraRed (FTIR) spectroscopy, the latter allowing to study the cell biochemical composition. For the first time, we demonstrated that 3-HP induces damages on the secondary structure of cell proteins (among which enzymes) and alterations of nucleic acids.

In situ product recovery (ISPR) was also performed to extract 3-HP along its production. The ISPR approach has been successfully applied to the production of some solvents, organic acids, aromas and fine chemicals³. We used a membrane-assisted reactive extraction with long-chain tertiary and quaternary amines and decanol as diluent, a promising technique that drew a lot of attention for the extraction of hydroxypropionic acids⁴. A challenging bottleneck that has to be addressed deals with this process biocompatibility, studied by flow cytometry. The quaternary amines were shown to induce the highest toxicity compared to decanol with or without tertiary amines.

Our work thus underlines the interest of a smart coordination of the upstream reaction and downstream technologies.

Type of presentation :: No preference

10th European Congress of Chemical Engineering
 3rd European Congress of Applied Biotechnology
 5th European Process Intensification Conference

ECCE 10 + ECAB 3 + EPIC 5

September 27 - October 1st, 2015 - Nice, France

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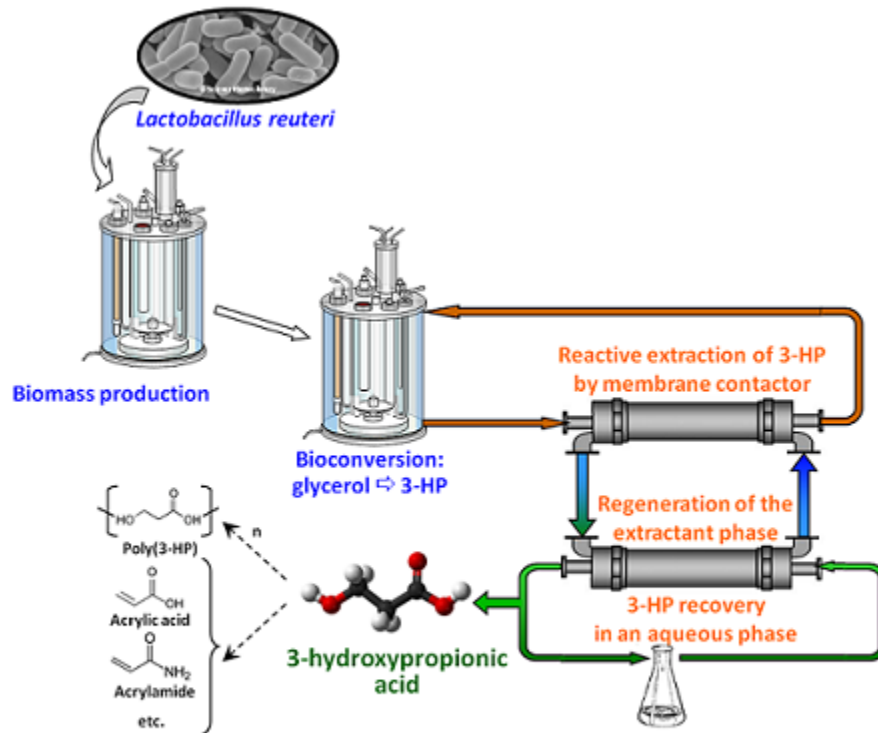


Figure: Integrated process for 3-hydroxypropionic acid biotechnological production

Highlight 1: Bioprocess control to increase the 3-hydroxypropionic acid (3-HP) production.

Highlight 2: In situ extraction to avoid product inhibition of bacteria.

Highlight 3: Physiological state of *Lactobacillus reuteri* subjected to 3-HP and to extraction process.

Reference 1 :: Choi s. Song cw. Shin jh. Lee sy. (2015). Biorefineries for the production of top building block chemicals and their derivatives. *Metabolic engineering*, 28:223–239

Reference 2 :: Dishisha T, Pereyra L, Pyo S, Britton R, Hatti-Kaul R (2014). Flux analysis of the *Lactobacillus reuteri* propanediol-utilization pathway for production of 3-hydroxypropionaldehyde, 3-hydroxypropionic acid and 1,3 propanediol from glycerol. *Microbial Cell Factories*, 13:76-85.

Reference 3 :: John M Woodley, Marc Bisschops, Adrie J J Straathof and Marcel Ottens (2008). Future directions for in-situ product removal (ISPR). *Journal of Chemical Technology and Biotechnology*, 83(2):121–123.



Reference 4 :: Kyuchoukov G and Yankov D. (2012). Lactic acid extraction by means of long chain tertiary amines: a comparative theoretical and experimental study. *Industrial and Engineering Chemistry Research*, 51(26): 9117-9122.

Keywords: Bacteria, Biomolecules, Bioprocess, Extraction